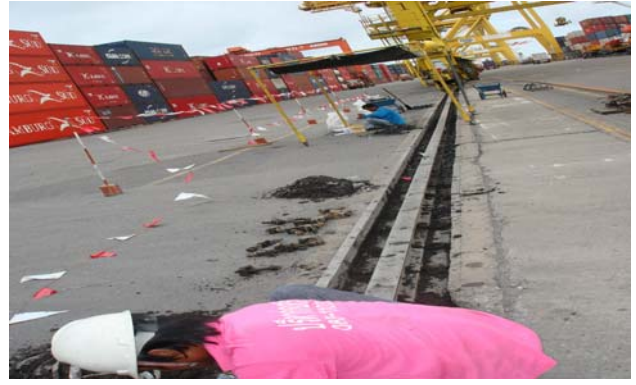


New rail prepare before welding and Install on rail track.



Service team remove dust, mud and wet material from rail track



Rail equipped on rail jig as for welding preparation and alignment before welding



Preheat before welding



Temperature measured before preheat
Measured rail temperature after heating, 450C is requirement (open space)



Welding process :welding rod LB116 LH .welding machine 500 A DC



Rail connector at B2 & B3, this job carried out overreach to B2 around 5 meter due to connection joint stay inside B2 parameter



Crane rail after completed installation